

Fig. 3

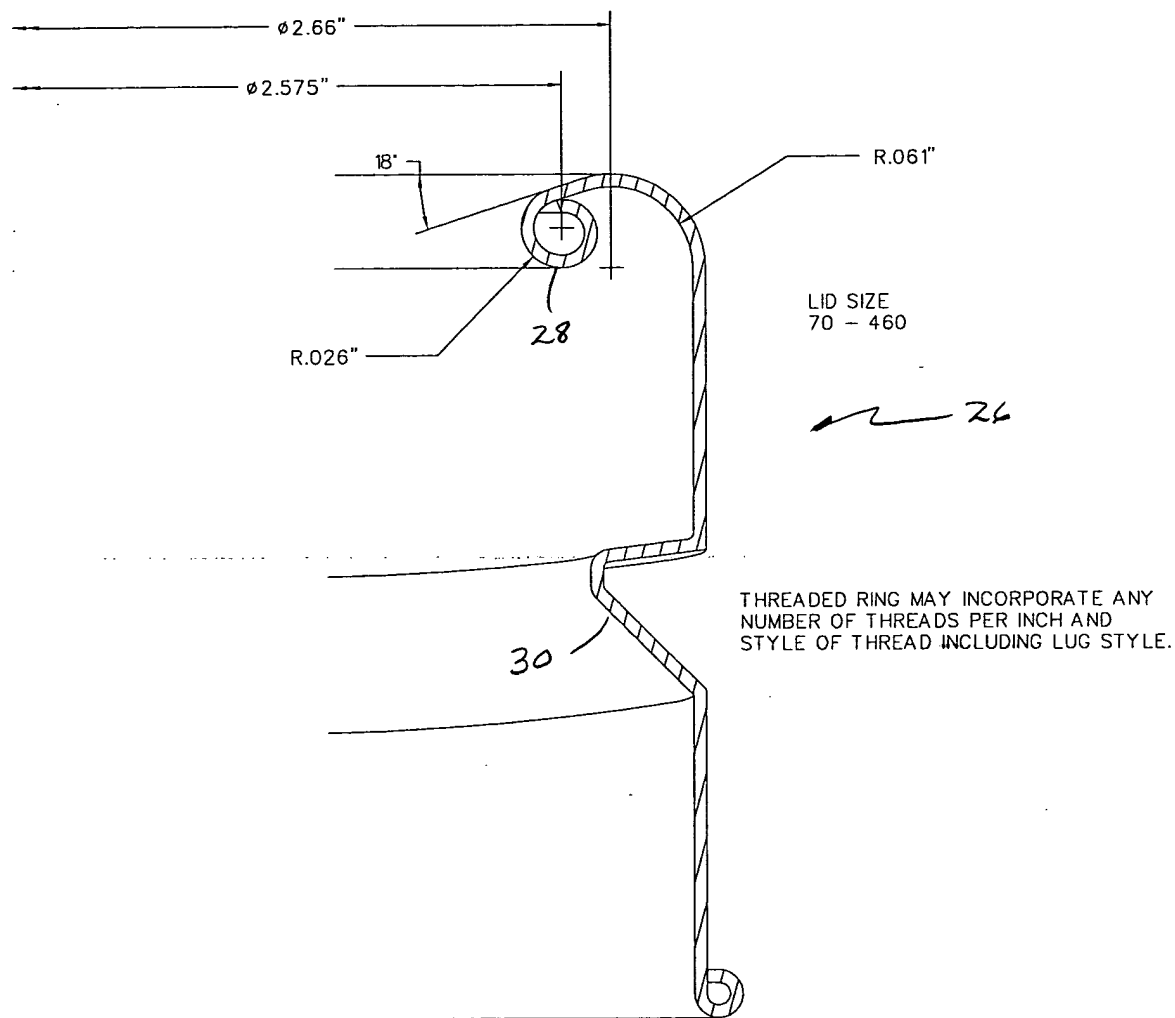


FIG. 4

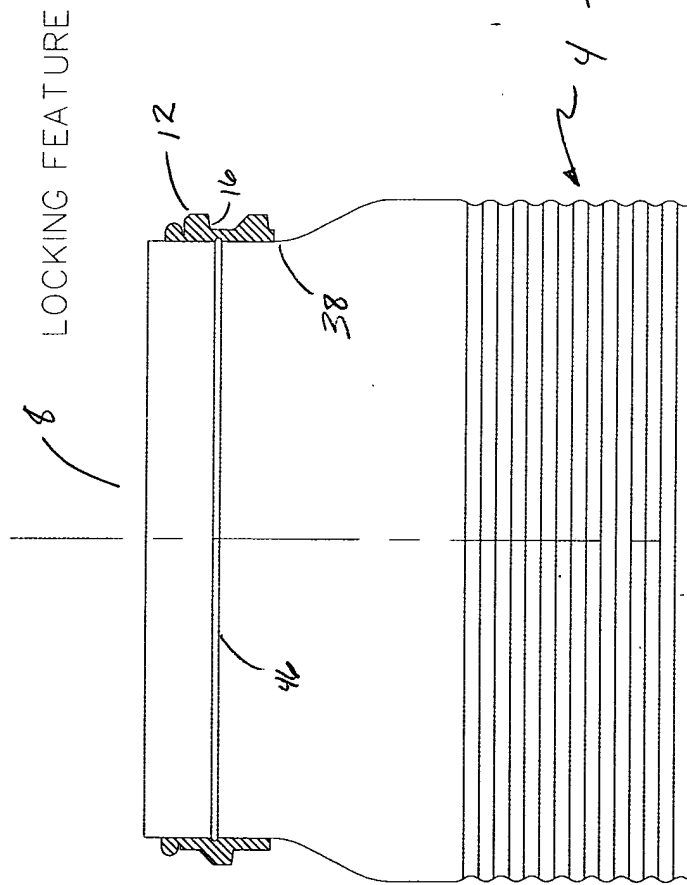


Fig. 5

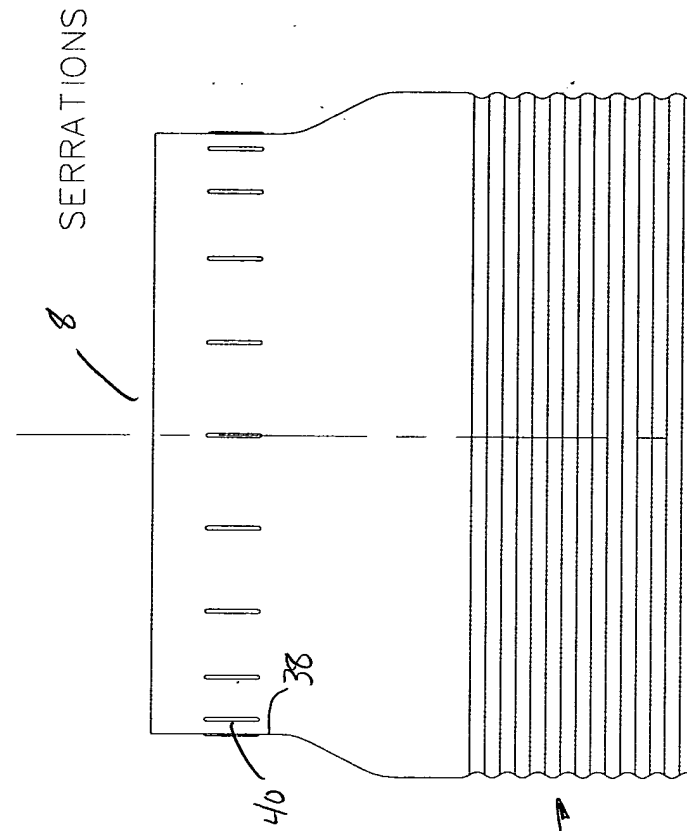
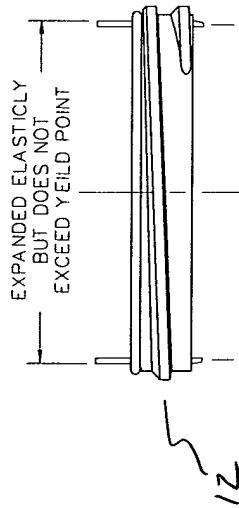


Fig. 6



EXPANDED ELASTICLY
BUT DOES NOT
EXCEED YIELD POINT

EXPANDING MECHANISM

THREADED RING MAY INCORPORATE ANY
NUMBER OF THREADS PER INCH AND
STYLE OF THREAD INCLUDING LUG STYLE.

APPLICATION OF RING TO CAN
PRODUCES A DIAMETRICAL PRESS
FIT RANGE OF .001" TO .100"

TWO OR THREE PIECE METAL CAN

Fig. 7

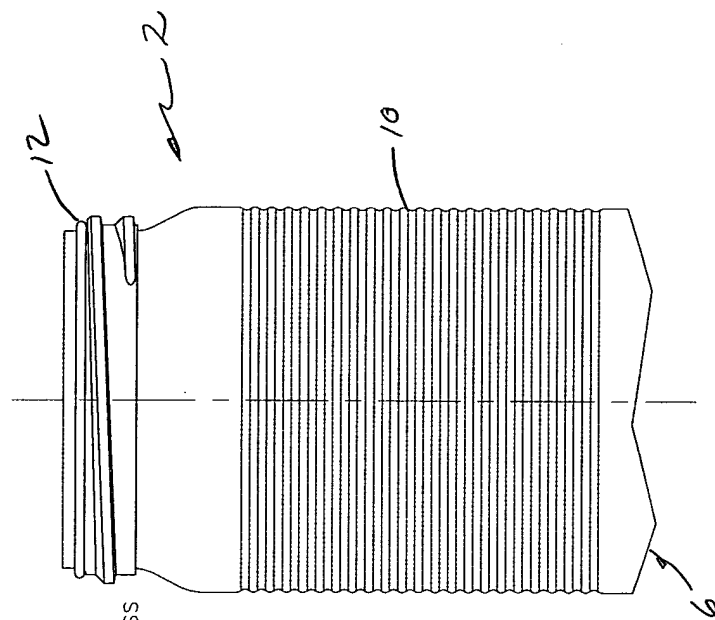


Fig. 8

TWO OR THREE PIECE METAL CAN

THREADED RING MAY INCORPORATE ANY
NUMBER OF THREADS PER INCH AND
STYLE OF THREAD INCLUDING LUG STYLE.

EXPANDING MECHANISM

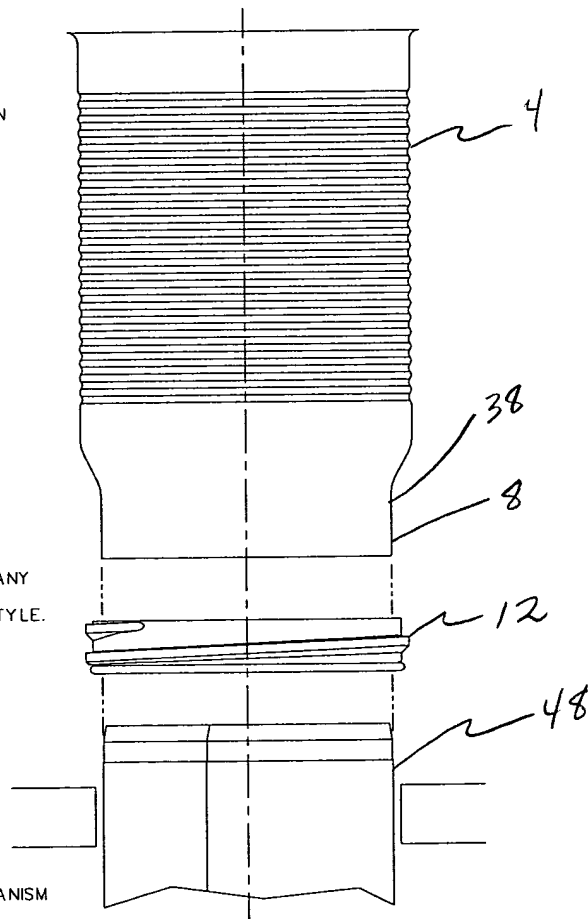
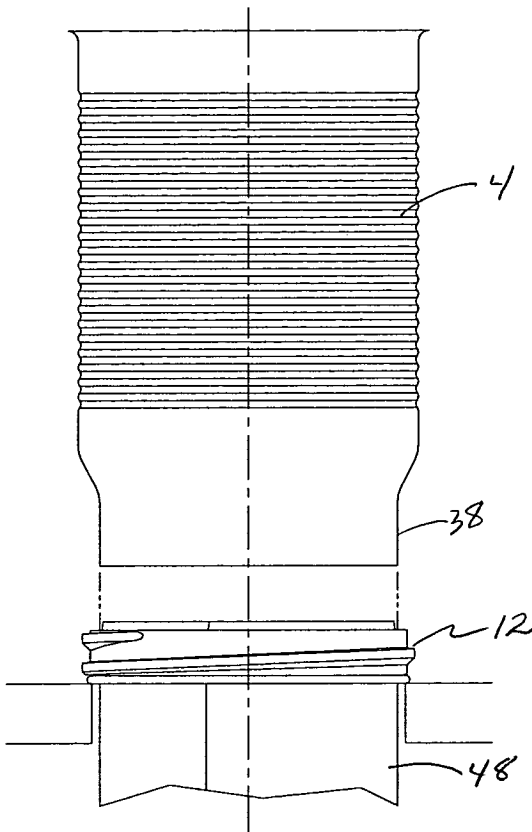
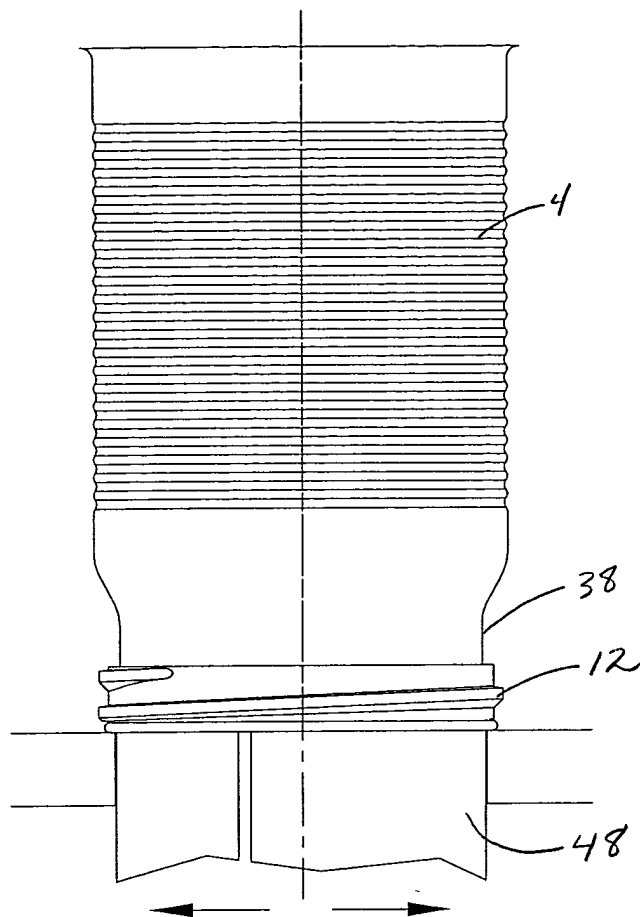


Fig. 9



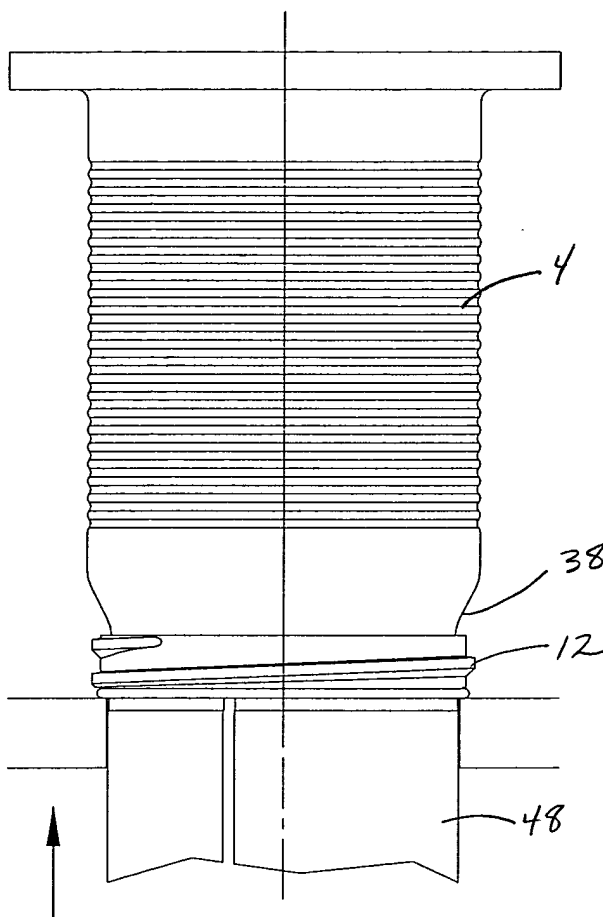
THREADED RING
AND CAN ONTO
EXPANDING MECHANISM

FIG. 10



EXPANDING MECHANISM ACTIVATED
THREADED RING EXPANDED
BUT DOES NOT EXCEED YEILD POINT

FIG. 11



THREADED RING PUSHED
UP ONTO CAN

FIG. 12

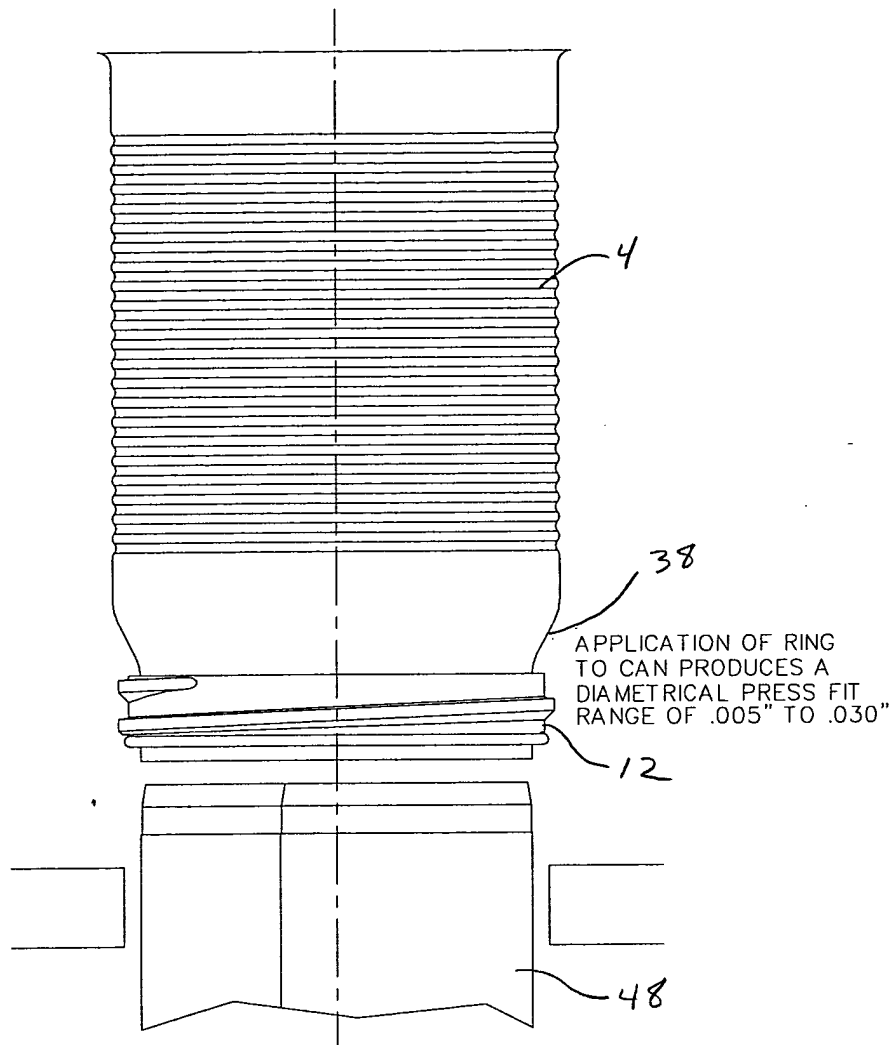


FIG. 13